Kaneka

SAFETY DATA SHEET

Issue Date 30-Mar-2015 Revision Date 17-Oct-2019 Version 1

1. IDENTIFICATION

Product identifier

Product Name Apical CR Film

Other means of identification

 Product Code
 105085

 UN/ID no
 Not regulated

 Synonyms
 110CR; L50CR11

Recommended use of the chemical and restrictions on use

Recommended Use For industrial use only.
Uses advised against No information available

Details of the supplier of the safety data sheet

Supplier Address

Kaneka North America LLC-Apical Division 6161 Underwood Road Pasadena Texas 77507

Emergency telephone number

Company Phone Number 800-222-8128

Emergency Telephone Chemtrec 1-800-424-9300 or 703-527-3887

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is not considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Label elements

Emergency Overview

The product contains no substances which at their given concentration, are considered to be hazardous to health

Appearance film Physical state Solid Odor Odorless

Precautionary Statements - Prevention

Not applicable

Precautionary Statements - Response

Not applicable

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

Not applicable

3. COMPOSITION/INFORMATION ON INGREDIENTS

<u>Substance</u>

Synonyms 110CR; L50CR11.

Chemical Family Fluoropolymer Laminated or Coated Polyimide Film.

Chemical Name	CAS No	Weight-%	Trade Secret
Polyimide Polymer	Proprietary	60 - 100	*
Silicon Dioxide	7631-86-9	10 - 30	*
Aluminum Hydroxide	21645-51-2	0.1 - 1	*
Polyfluorcarbon	Proprietary	<0.1	*
Dimethylformamide	68-12-2	<0.1	*
Dimethyl acetamide	127-19-5	<0.1	*

^{*}The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

Eye contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids.

Consult a physician.

Skin contact Wash off immediately with plenty of water for at least 15 minutes. Take off contaminated

clothing. Get medical attention if irritation develops and persists.

Inhalation Remove to fresh air. If symptoms persist, call a physician.

Ingestion Call a physician or poison control center immediately. Do NOT induce vomiting. Rinse

mouth.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Small Fire Dry chemical or CO2.

Large Fire Water spray or fog. Move containers from fire area if you can do it without risk.

Unsuitable extinguishing media Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical

Thermal decomposition can lead to release of irritating and toxic gases and vapors.

Hazardous combustion products Carbon oxides. Nitrogen oxides (NOx). Hydrogen fluoride. Carbonyl fluoride. Oxides of silicon. Aluminum oxides. Dimethylamine. Perfluoroisobutylene.

Explosion data

Sensitivity to Mechanical Impact Not sensitive. **Sensitivity to Static Discharge** Not sensitive.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation, especially in confined areas.

Environmental precautions

Environmental precautions See section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning upSweep up and shovel into suitable containers for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use

only in well-ventilated areas. Slip hazard if good housekeeping practices are not followed.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep in properly labeled containers. Keep containers tightly closed in a dry, cool and

well-ventilated place. Protect from direct sunlight. Keep away from heat, sparks, flame and

other sources of ignition (i.e., pilot lights, electric motors and static electricity).

Incompatible materials Finely powdered metals. Fluorinated compounds.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Silicon Dioxide 7631-86-9	-	TWA: 50 µg/m³ excludes construction work, agricultural operations, and exposures that result from the processing of sorptive clays (vacated) TWA: 6 mg/m³ <1% Crystalline silica TWA: 20 mppcf : (80)/(% SiO2) mg/m³ TWA	IDLH: 3000 mg/m³ TWA: 6 mg/m³
Aluminum Hydroxide 21645-51-2	TWA: 1 mg/m³ respirable particulate matter	-	-
Dimethyl acetamide 127-19-5	TWA: 10 ppm S*	TWA: 10 ppm TWA: 35 mg/m³ (vacated) TWA: 10 ppm (vacated) TWA: 35 mg/m³ (vacated) S*	IDLH: 300 ppm TWA: 10 ppm TWA: 35 mg/m ³

Odorless

		S*	
Dimethylformamide	TWA: 5 ppm	TWA: 10 ppm	IDLH: 500 ppm
68-12-2	S*	TWA: 30 mg/m ³	TWA: 10 ppm
		(vacated) TWA: 10 ppm	TWA: 30 mg/m ³
		(vacated) TWA: 30 mg/m ³	
		(vacated) S*	
		` S* ´	

Appropriate engineering controls

Engineering Controls Ensure adequate ventilation, especially in confined areas.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin and body protection Wear protective gloves and protective clothing.

Respiratory protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved

respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be

Odor

provided in accordance with current local regulations.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state Solid Appearance film

Color light yellow Odor threshold No information available

<u>Property</u> <u>Values</u> <u>Remarks</u> • <u>Method</u>

pH No information available
Melting point / freezing point
Boiling point / boiling range
Flash point
Evaporation rate
No information available
No information available
No information available

Flammability (solid, gas) No information available Flammability Limit in Air

Upper flammability limit:
Lower flammability limit:
Vapor pressure
Vapor density
Relative density
Water solubility
No information available
No information available
No information available
No information available
Insoluble in water

Solubility in other solvents No information available **Partition coefficient** No information available **Autoignition temperature** No information available **Decomposition temperature** No information available Kinematic viscosity No information available Dynamic viscosity No information available **Explosive properties** No information available **Oxidizing properties** No information available

Other Information

Softening point
Molecular weight
VOC Content (%)
Density

No information available
No information available
No information available
No information available

Bulk density No information available

10. STABILITY AND REACTIVITY

Reactivity

Stable under conditions of normal temperature and pressure.

Chemical stability

Stable under conditions of normal temperature and pressure.

Possibility of Hazardous Reactions

None under normal processing.

Hazardous polymerization Hazardous polymerization does not occur.

Conditions to avoid

Extremes of temperature and direct sunlight.

Incompatible materials

Finely powdered metals. Fluorinated compounds.

Hazardous Decomposition Products

Carbon oxides. Nitrogen oxides (NOx). Hydrogen fluoride. Carbonyl fluoride. oxides of silicon. Aluminum oxides. Dimethylamine. Perfluoroisobutylene.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information Product does not present an acute toxicity hazard based on known or supplied information

Inhalation Inhalation of vapors in high concentration may cause irritation of respiratory system.

Eye contact Prolonged contact may cause redness and irritation.

Skin contact Prolonged contact may cause redness and irritation.

Ingestion Unlikely route of exposure.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Silicon Dioxide 7631-86-9	= 7900 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	> 2.2 mg/L (Rat)1 h
Aluminum Hydroxide 21645-51-2	> 5000 mg/kg (Rat)	-	-
Dimethyl acetamide 127-19-5	= 4263 mg/kg (Rat)	> 2 g/kg (Rat)= 2240 mg/kg (Rabbit)	= 8.81 mg/L (Rat)1 h = 2475 ppm (Rat)1 h
Dimethylformamide 68-12-2	= 2000 mg/kg (Rat) = 2800 mg/kg (Rat)	= 1100 mg/kg (Rat) > 3.2 g/kg (Rat)	-

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

SensitizationNo information available.Germ cell mutagenicityNo information available.CarcinogenicityNo information available.Reproductive toxicityNo information available.STOT - single exposureNo information available.

STOT - repeated exposure Aspiration hazard

No information available. No information available.

Numerical measures of toxicity - Product Information

12. ECOLOGICAL INFORMATION

Ecotoxicity

Chemical Name	Algae/aquatic plants	Fish	Crustacea
Silicon Dioxide	440: 72 h Pseudokirchneriella	5000: 96 h Brachydanio rerio mg/L	7600: 48 h Ceriodaphnia dubia mg/L
7631-86-9	subcapitata mg/L EC50	LC50 static	EC50
Dimethyl acetamide	500: 72 h Desmodesmus	500: 96 h Leuciscus idus mg/L LC50	500: 48 h Daphnia magna mg/L
127-19-5	subspicatus mg/L EC50	static	EC50
Dimethylformamide	500: 96 h Desmodesmus	6300: 96 h Lepomis macrochirus	7500: 48 h Daphnia magna mg/L
68-12-2	subspicatus mg/L EC50	mg/L LC50 9800: 96 h	EC50 6800 - 13900: 48 h Daphnia
		Oncorhynchus mykiss mg/L LC50	magna mg/L EC50 Static 8485: 48 h
		flow-through 10410: 96 h	Daphnia magna mg/L EC50
		Pimephales promelas mg/L LC50	semi-static
		flow-through	

Persistence and degradability

These products are not expected to bio-degrade significantly in the environment.

Bioaccumulation

Bioaccumulative potential.

Mobility in soil

Chemical Name	Partition coefficient
Dimethylformamide 68-12-2	-1.028
Dimethyl acetamide 127-19-5	0.8

Other adverse effects No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes

This material, as supplied, is not a hazardous waste according to Federal regulations (40)

CFR 261). This material could become a hazardous waste if it is mixed with or otherwise comes in contact with a hazardous waste, if chemical additions are made to this material, or if the material is processed or otherwise altered. Consult 40 CFR 261 to determine whether the altered material is a hazardous waste. Consult the appropriate state, regional, or local

regulations for additional requirements.

Contaminated packaging Do not reuse container.

14. TRANSPORT INFORMATION

DOTNot regulatedUN/ID noNot regulatedHazard ClassNot regulatedSubsidiary classNot regulatedPacking GroupNot regulated

Reportable Quantity (RQ)	Not regulated
Special Provisions	Not regulated
Emergency Response Guide	Not regulated
Number	
UN/ID no	Not regulated
Hazard Class	Not regulated
Subsidiary class	Not regulated
Packing Group	Not regulated
Special Provisions	Not regulated

UN/ID no
Hazard Class
Subsidiary class
Not regulated
Not regulated
Not regulated
Not regulated
Packing Group
Not regulated

UN/ID no Not regulated
Hazard Class Not regulated
Subsidiary hazard class Not regulated
Packing Group Not regulated
Special Provisions Not regulated

UN/ID no Not regulated Proper shipping name Not regulated **Hazard Class** Not regulated Subsidiary hazard class Not regulated **Packing Group** Not regulated **ERG Code** Not regulated **Special Provisions** Not regulated Description Not regulated

UN/ID no Not regulated Proper shipping name Not regulated **Hazard Class** Not regulated Subsidiary hazard class Not regulated **Packing Group** Not regulated EmS-No Not regulated **Special Provisions** Not regulated Description Not regulated

UN/ID no Not regulated Hazard Class Not regulated Packing Group Not regulated Classification code Not regulated Special Provisions Not regulated Labels Not regulated

UN/ID no Not regulated Hazard Class Not regulated Packing Group Not regulated Classification code Not regulated Tunnel restriction code Not regulated Special Provisions Not regulated Labels Not regulated

UN Number Not regulated
Hazard Class Not regulated

Packing Group Not regulated Classification code Not regulated **Special Provisions** Not regulated Hazard label(s) Not regulated Limited quantity (LQ) Not regulated **Transport category** Not regulated Ventilation Not regulated **Equipment Requirements** Not regulated

15. REGULATORY INFORMATION

International Inventories

TSCA This is an article and is not subject to the requirements of TSCA. The polymer(s) in this

product meet the criteria of the TSCA Polymer Exemption as set forth at 40 CFR

723.259(e)(2). Polymers reviewed and certified under the TSCA Polymer Exemption are not added to the TSCA inventory. Companies, other than Kaneka North America LLC., seeking to manufacture or import the same polymer are obligated to create their own Polymer

Exemption Review Certification prior to engaging in manufacturing or import.

DSL/NDSL Does not comply **ENCS** Does not comply

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances
 PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Acute health hazard	No
Chronic Health Hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Dimethylformamide	100 lb	-	RQ 100 lb final RQ
68-12-2			RQ 45.4 kg final RQ

US State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals at residual levels.

Chemical Name	California Proposition 65

Silicon Dioxide - 7631-86-9	Carcinogen
Dimethyl acetamide - 127-19-5	Carcinogen Developmental Male Reproductive
Dimethylformamide - 68-12-2	Carcinogen

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Dimethyl acetamide 127-19-5	X	X	X
Dimethylformamide 68-12-2	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

NFPA Health hazards 1 Flammability 1 Instability 0 Physical and Chemical

Properties
HMIS Health hazards 1 Flammability 1 Physical hazards 0 Personal protection X

 Issue Date
 30-Mar-2015

 Revision Date
 17-Oct-2019

Revision Note

No information available

Disclaimer

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet